

C E R T I F I C A T E

The Research Center for Steel, Timber and Masonry
of the Karlsruhe Institute of Technology (KIT)

attests the manufacturer,

Kerntechnische Entsorgung Karlsruhe GmbH

Hermann-von-Helmholtz-Platz 1
76344 Eggenstein-Leopoldshafen

that they delivered proof of fulfilling
the quality requirements for welding according to

DIN EN ISO 3834-2

Fusion welding of metallic materials
Part 2: Comprehensive quality requirements

for the scope given in the attachment.

Certificate no.: 2520050-1

Validity period: 23 September 2025 to 22 September 2028

Karlsruhe, 23 September 2025

Head of the Certification body

Univ.-Prof. Dr.-Ing. T. Ummenhofer



Attachment to the
Certificate no. 2520050-1

Scope of proof

Field of application:	Steel structures acc. to EN 1993-1 Crane supporting structures acc. to EN 1993-6 Pipeline construction Mechanical engineering Ventilation components
Welding processes:	111 – Manual metal arc welding 131 – MIG welding with solid wire electrode 132 – MIG welding with metal cored electrode 135 – MAG welding with solid wire electrode 138 – MAG welding with metal cored electrode 141 – TIG welding
Base materials:	Unalloyed steels up to S355 acc. to DIN EN 10025-2 Stainless steels acc. to DIN EN 10088 and the general technical approval Z-30.3-6 P195 GH to P265 GH and 16Mo3 acc. to DIN EN 10216-1/2 Tubes made from stainless steel acc. to DIN EN 10216-5
Filler materials / auxiliary materials:	Rod electrodes acc. to DIN EN ISO 2560 and DIN EN ISO 3581 Wire electrodes acc. to DIN EN ISO 14341 and DIN EN ISO 14343 Rods and wires (TIG) acc. to DIN EN ISO 636 and DIN EN ISO 14343 Shielding gas acc. to DIN EN ISO 14175
Welding supervisor:	Gerald Tschan, IWE Certificate no. D-SLV-70736-1173-100129-0900909 IIW
Supportive welding supervisors:	Rudolf Broßardt, IWT, D-S-68169-1172-070511-0772009IIW Frank Jurczyk, IWE, D-S-68169-1173-010223-0173074-IIW Ralph Rudolph, IWT, D-SLV-68169-1170-171028-1772046 IIW Dirk Sonntag, IWE, D-S-06118-1173-000526-026095-11-IIW Frank Träutlein, IWT, D-SLV-68169-1170-131102-1372060 IIW Pierre Stéphane Bayiha, IWE, D-SLV-68169-1170-160729-1573025 IIW
Remarks:	The legitimization for issuing internal welder examinations for the welding processes and material groups mentioned above and according to CEN ISO/TR 15608 have been provided for - Mr. Gerald Tschan - Mr. Frank Träutlein This certificate does not entitle the manufacturer to mark the product with the CE or Ü mark.

